

Receiving Report

Date: 5-07-07

Batch No: 132687

Supplier: Haskins

Dart P/O: 28508

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☒ No ☐
 Receipt: Cash ☐ Cr ☒
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☒
 QC18 Inspection ☐ N/A ☒
 Work Order ☐ N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver QC12 SP

Production/Admin: ☐
 Date ☐
 Received/Costing ☐
 Initial ☐

Location ☐



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO28508**

Purchase Order Date 5/15/2015

PO Print Date 5/15/2015

Page Number 4 of 4

Order From :

VC-HAS001

Ship To : DART AEROSPACE LTD

HASKINS INDUSTRIAL
5-52 ANTARES DRIVE
NEPEAN, ON K2E 7Z1
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

613 723 8800

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Ship To Contact

Ship To Phone

Ship Via:

Dicom

Ship Acct:

10 71500-30

NG 1/4-20 PLUG GAUGE

6/26/2015

Yes

6/26/2015

1.00

Each

\$142.20

\$142.20

Line Total:

\$142.20

Deliver To: CNC

11 71500-30

NG 5/16 PLUG GAUGE

6/26/2015

Yes

6/26/2015

1.00

Each

\$142.20

\$142.20

Line Total:

\$142.20

Deliver To: CNC

PO Total:

\$1,857.60

PO Instructions: PROCUREMENT QUALITY CLAUSES A000 CLAUSES NOT REQUIRED

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 5/15/2015

HASKINS INDUSTRIAL INC.
5-52 ANTARES DRIVE

*** B A C K O R D E R ***

Order # 1257749.03

NEPEAN, ONTARIO K2E 7Z1

TEL (613) 723-8800 FAX (613) 723-8806

Order Date 05/15/15

Page 1 of 1

Sold To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

Ship To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

Cust Phone #	Warehouse	F.O.B.	Taken By
	OTTAWA	DEST	Sylvie 613-723-880

Cust #	Customer P/O #	Required	Orig Order	Slsm	Ship Via	Terms
05168	28508	05/16/15	1257749.03	PL	DICOM	NET 30

Ln#	Bin #	Order UM	Ship	B/O Product	Description
6		1 EA	1	1X1 Q#12011	✓ NG 5/16-24UNF 2B D/E S.T.I. PLUG GAUGE

SP15-07-07

PLEASE NOTE:

1. NO RETURNS WITHOUT PRIOR AUTHORIZATION
 2. ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
 3. BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED
- CL= QTY NOT SHIPPED WAS CANCELLED
SC= ITEM CONSIDERED COMPLETE - NO B/O CREATED

FILL PACK DATE 7/6/15
Printed on 2015-07-06 at 9:26



Northern Gauge Inc.

400 - 280 Portage Close, Sherwood Park,
Alberta, Canada, T8H 2R6
Phone - 780.628.0844. Fax : 780.401.3326

Certificate No. : SC/30180

Start Date :

Date of Mfg.: 25.06.2015

Due Date :

Certificate of Calibration

SIZE : 5/16" 24 UNF 2B STI

(THREAD PLUG GAUGE)

SPEC. : MIL-T-21309(E)

Main Instruments used for Calibration

1. Length Measuring Machine Make Trimos, Sr. No. 1483, Range 0 - 1000mm, Uncertainty of measurement ± 0.0003 mm, NPL N.D.
Calibration Certificate No. 15040002/D5.02/C-024 dt. 15.04.2015, Valid up to dt. 15.04.2017
2. Carbide Gauge Blocks Inspection Grade Sr. No. 3766, NPL Traceability thro'
Carbide Block supplier Mikronix, Uncertainty of measurement ± 0.0002 mm,
NPL N.D. vide their Certificate No. SG/13/102 dtd. 21.12.2013, Valid upto dt. 21.12.2015.
3. Profile Projector, Pexit Model No. 073145274, Uncertainty of measurement $\pm 0.02^\circ$
NPL N.D. Calibration Certificate No. 15040002/D5.02/C-022 dt. 15.04.2015, Valid up to dt. 15.04.2017
4. Measuring Pins used 0.02406"

	SPECIFIED DIMENSIONS	OBSERVED DIMENSIONS
<u>GO PLUG</u>		SR. NO. NP-18051
MAJOR DIA.	0.3666" + 0.0005"	0.3670" / 0.3670" / 0.3670"
PITCH DIA.	0.3395" + 0.00024"	0.3397" / 0.3397" / 0.3397"
FLANK ANGLE	30° \pm 15'	29°55' / 30°10'
PITCH TOLERANCE	± 0.0003 "	+ 0.0002"
HARDNESS	57 to 62 RC	60 RC
<u>NOGO PLUG</u>		SR. NO. NP-18053
MAJOR DIA.	0.3514" - 0.0005"	0.3513" / 0.3513"
PITCH DIA.	0.3433" - 0.00024"	0.3432" / 0.3432"
FLANK ANGLE	30° \pm 15'	29°55' / 30°10'
PITCH TOLERANCE	± 0.0003 "	+ 0.0002"
HARDNESS	57 to 62 RC	60 RC

* Measurements are carried out at 20° C \pm 1° C, Humidity 50 \pm 10 RH

Measurements performed by

Waphare
S.P. Waphare

Approved by

Chattar
J.B. Chattar